

Butt Buster Operations

1. Remove forks from lift truck.
2. Locate accessory hydraulic connections or use side shift line etc.
3. Connect both hoses to the lift truck.
4. Drive lift truck forward to align upper mounting blocks (two large red blocks) to the mast.
5. Lift Butt Buster up off floor an inch or two and install lower mounting blocks (small red blocks), one on each side and tighten securely.
6. Cycle blade up and down several times to remove any air pockets in the system.
7. Remove core shaft and slide into core of product to be cut.
 - a. For single roll, center product on shaft.
 - b. For two rolls, align rolls on the outer edges of the shaft.
8. Cycle blade down and start cutting product, allow blade to cut one to two inches of product then retract blade product to fall off roll.
 - a. Repeat process until blade reaches core or all product has been removed.
9. If blade cuts to shallow or too deep, remove upper hydraulic cylinder mounting pin and turn adjustment block.
 - a. Turn block in to decrease cutting depth.
 - b. Turn block out to increase cutting depth.
10. When blade becomes dull, it will need to be removed to be sharpened.

NOTE: USE EXTREME CAUTION WHEN HANDLING BLADES, A DULL BLADE MAY STILL BE SHARP. The use of Kevlar gloves when handling the blade is recommended.

- a. To remove blade, loose the top 5 flat head screws on the blade holder.
- b. Remove the bottom row of flat head screws and remove blade.